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# Magnetic properties of  $Sm(Fe_{1-x}Al_x)_7$  crystals

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## **Abstract**

 $Sm(Fe_{1-x}Al_x)_7$  ( $x=0$ , 0.047, 0.07 and 0.12) crystals were grown by the self-flux method, and their crystallographic and magnetic properties were investigated. Sm(Fe<sub>1-x</sub>Al<sub>x</sub>)<sub>7</sub> crystallizes in a tetragonal structure of the space group *P4*<sub>2</sub>/*mnm*, and aluminum occupies the iron site. The structure is very similar to that of  $Nd_2Fe_{14}B$  except that the boron sites are vacant. The Curie temperature,  $T_c$ , increases with a modest Al substitution in spite of little changes in the saturation magnetization  $M_s$ . However, both  $T_c$  and  $M_s$  decrease for a higher Al substitution. All the specimens have negative  $K_1$  and positive  $K_2$ . The easy axis of magnetization is parallel to the [100] direction since  $K_1 + 2K_2 < 0$  is satisfied for all the specimens. Although the magnitude of  $K_1 + 2K_2$  decreases and becomes closer to zero with increasing Al content, aluminum substitution seems to be ineffective to change the easy direction from the basal plane to the *c*-axis.  $\oslash$  2000 Elsevier Science S.A. All rights reserved.

*Keywords:* Crystal growth; Flux method;  $Sm(Fe_{1-x}Al_x)$ ; Magnetic properties; Magnetic anisotropy

magnetic properties in the nitrogenated system of cc at 293 K, and a high Curie temperature  $T_c$  of 608 K.<br>Sm<sub>2</sub>Fe<sub>17</sub>N<sub>x</sub> [1], which has a maximum energy product of These properties are comparable to those of Nd<sub>2</sub>Fe<sub>14</sub>  $Sm_2Fe_{17}N_x$  [1], which has a maximum energy product of 60 MGOe [2], the Sm–Fe system has been the focus of which is well known as a super-hard magnetic material considerable attention and extensive studies. The Sm–Fe  $[7-9]$ . SmFe<sub>7</sub> is a promising material for high-performance system appears to be promising with regard to finding new hard magnets. high-performance hard magnetic materials. In the Sm–Fe In spite of its excellent properties, SmFe<sub>7</sub> has a serious system, the existence of another metastable compound of drawback for practical use as a hard magnetic mate system, the existence of another metastable compound of  $SmFe<sub>7</sub>$  has been pointed out in studies of rapidly quenched because the easy magnetization direction is in the (001) polycrystalline specimens [3,4]. However, the precise plane. Therefore, further improvement in hard magnetic properties of this compound were unclear because the properties is necessary to make  $SmFe<sub>7</sub>$  a practical material. separation of  $SmFe<sub>7</sub>$  phase was unsuccessful in this It is well known that the hard magnetic properties of system. Recently, a single crystal of  $SmFe<sub>7</sub>$  was obtained intermetallic compounds which consist of rare-earth and by the self-flux method, and its crystallographic and transition metal elements are often considerably by the self-flux method, and its crystallographic and magnetic properties have been characterized in detail [5,6]. by substituting non-magnetic elements such as B, Al, and  $SmFe<sub>7</sub>$  crystallizes in a tetragonal structure of the space N. In particular, it is well known that the spontaneous group  $P_4$ /*mnm*. This structure is similar to that of magnetization, Curie temperature, and magnetocrystalline  $Sm_2Fe_{14}B$ ; however, the boron sites in the crystal lattice of anisotropy of  $R_2Fe_{17}$  ( $R=Nd$ ,  $Sm$ ) are significantly im-<br> $Sm_2Fe_{14}B$  are vacant in the lattice of  $SmFe_7$ . The results proved by substituting aluminum into  $Sm_2Fe_{14}B$  are vacant in the lattice of  $SmFe_7$ . The results

**1. Introduction** cated that SmFe<sub>7</sub> has a significantly large spontaneous magnetization of 136 emu/g at 293 K, a large magneto-Since the attainment of notable improvement in hard crystalline anisotropy constant  $K_1 + K_2$  of  $-6.9 \times 10^7$  erg/

of magnetization and magnetic torque measurements indi- In this study, in order to improve hard magnetic properties, we investigated the effect of Al substitution on the \*Corresponding author. magnetic properties of SmFe<sub>7</sub>. This paper presents the *E-mail address:* ynag@ee.aoyama.ac.jp (Y. Nagata). results of crystallographic and magnetic measurements

performed for single-crystalline specimens of performed by means of a vibrating sample magnetometer  $\text{Sm}(Fe_{1-x}Al_x)$ . (VSM) and a SQUID magnetometer at temperatures from

Single crystals were grown by the self-flux method. Excess Sm was used as a flux. After melting Sm (99.9%), **3. Results and discussion** Fe (99.9%), and Al (99.9%) in an atomic ratio of Sm:(Fe+Al)=6:4 in an arc furnace in an Ar atmosphere, 3.1. *Crystal growth and crystallographic properties* the mixture was placed in BN-coated alumina. The crucible was sealed in a quartz ampoule with back-filled Ar Freestanding rectangular parallelepiped crystals were

5 to 800 K in applied magnetic fields up to 50 kOe. Magnetic anisotropy was characterized by means of mag-**2. Experimental** netization measurements.

gas of 460 Torr in order to prevent the evaporation of Sm. grown on the surface of the flux, which remained at the A zirconium oxygen getter was also placed in the ampoule. bottom of the crucible. Since the Sm-flux was easily The mixture was heated to  $1000^{\circ}C$  in an electric furnace, oxidized in the ambient atmosphere and changed to and, after being held at that temperature for 6 h, it was powder, the crystals could be readily removed from the cooled from 1000 to 800 $\degree$ C at a rate of  $1\degree$ C/h. After the flux. The crystals had smooth surfaces and metallic luster. slow cooling was completed, the mixture was cooled to The maximum size of the crystal was about  $1\times1\times0.5$  room temperature. The crystals were removed mechanical- mm<sup>3</sup>. Although it was not a simple task to control the ly from the Sm flux. composition of Al, crystals with compositions of The chemical composition of the crystal was determined  $Sm(Fe_{1-x}Al_x)$ ,  $(x=0, 0.047, 0.07,$  and 0.12) were grown. by electron-probe microanalysis (EPMA) using wavelength Fig. 1 shows the X-ray powder diffraction profile of t Fig. 1 shows the X-ray powder diffraction profile of the dispersive spectrometers. The crystal structure was char- crystals with  $x=0.047$ . The diffraction profiles of the acterized by using single-crystal X-ray diffraction with a crystals have the same characteristics as those of  $SmFe<sub>7</sub>$ <br>4-circle-goniometer and X-ray powder diffraction. Refine- [9]. The diffraction data of all the crys [9]. The diffraction data of all the crystals could be refined ment of the crystal structure was performed by the assuming a tetragonal structure of space group *P4* /*mnm*. Reitveld method for X-ray diffraction data. The crystallo-<br>The results of the refinement indicated that Al occupies Fe graphic directions were determined by the X-ray Laue sites. The tetragonal lattice constants obtained by the back-reflection method. Magnetization measurements were refinement are shown in Fig. 2 as a function of Al content



Fig. 1. X-ray powder diffraction profile of a crystal with  $x=0.047$ .



Fig. 2. Refined tetragonal lattice constants of  $Sm(Fe_{1-x}Al_x)_7$  as a function of Al content *x*.

*x*. Lattice constant *a* is only slightly composition dependent. However, lattice constant *c* shows a monotonous increase with Al substitution. In general, the metallic bond radius of Al (0.143 nm) is larger than that of Fe (0.124 nm) [12]. Therefore, the crystal lattice of  $SmFe<sub>7</sub>$  must be expanded by Al substitution. This seems to be a reason of the increase in the *c* constant. However, the reason why the lattice expands only along the *c*-axis is not clear at present.

## 3.2. *Magnetic properties*

Magnetic properties were measured for disk-shaped single-crystalline specimens. The disk-plane of the specimens is parallel to the (001) plane. In the magnetization measurements at temperatures above 300 K, specimens were sealed in a quartz tube after being evacuated at Fig. 3. Temperature dependence of magnetization measured for a speci-<br> $1 \times 10^{-5}$  Torr to prevent oxidation and decomposition of men with (a)  $x=0$ , (b)  $x=0.047$  and the specimen at higher temperatures. The temperature 10 Oe applied parallel to the [100] axis. The inset shows the temperature dependence of magnetization was measured for specimens dependence of the temperature derivative of the magnetization. with  $x=0$ , 0.047 and 0.12 under a magnetic field of 10 Oe applied parallel to the  $[100]$  axis.  $M(T)$  for a specimen between TM atoms. It was shown in the previous section by substituting of a small amount of Al; however, after showing a small maximum,  $T_c$  tends to decrease as the Al Fig. 5a shows the magnetic-field dependence of mag-<br>content increases. This behavior is similar to that observed netization measured for specimens with  $x=0$ , 0.04 content increases. This behavior is similar to that observed accordance with the increase in the atomic distance netization could not be saturated up to 50 kOe in the [001]



with  $x=0.047$  is shown in Fig. 3 as an example. The inset that the lattice volume is expanded (or lattice constant *c* of Fig. 3 shows the temperature derivative of the mag- increases) by substituting with a small amount of Al. The netization. From the dip observed in the temperature increase in  $T_c$ , which was observed for samples with an Al dependence of  $dM/dT$ , the Curie temperature of the content of  $x \le 0.07$ , may be attributed to the increase content of  $x \le 0.07$ , may be attributed to the increase in the specimens was determined. The composition dependence atomic distance of Fe atoms. However, further Al substituof Curie temperature  $T_c$  is shown in Fig. 4.  $T_c$  is increased tion will decrease  $T_c$  because of a reduction in the number by substituting of a small amount of Al; however, after of Fe-Fe interactions.

in the study of  $\text{Sm}_2\text{Fe}_{17-x}\text{Al}_x$  [10,11]. It is well accepted 0.12 at 5 K by applying a magnetic field parallel to the that the Curie temperature of compounds that consist of three principal directions, [100], [110] three principal directions,  $[100]$ ,  $[110]$  and  $[001]$ . The rare earth (R) and transition metal (TM) depends on the magnetization of all the specimens tends to saturate at a exchange interaction between TM atoms and increases in low magnetic field in the [100] direction, while mag-



field. These results indicate that the easy and hard direc- and [001] directions, respectively. tions of magnetization are parallel to the [100] and [001] Fig. 8 shows the temperature dependence of magnetidirections, respectively. Magnetization measured for the zation measured for specimens of  $x=0$ , 0.047 and 0.12

same specimens at 300 K in the magnetic field applied parallel to the three principal directions is shown in Fig. 5b as a function of the magnetic field. It can be seen that the easy and hard axes of magnetization are in the same directions as those at 5 K. Fig. 6 shows the Al content dependence of the saturation magnetization determined from  $M(H)$  in the [100] direction at 5 K and 300 K. The saturation magnetization at 5 K and 300 K decreases as the Al content increases. This would be due to the magnetic dilution caused by substituting non-magnetic Al. Fig. 7 shows the angular dependence of magnetization measured for specimens with  $x=0$ , 0.047 and 0.12 in the (100) and (001) planes under a magnetic field of 10 kOe at 300 K. The  $M(\theta)$  of all the specimens shows almost the same behavior, and maximum and minimum magnetization are Fig. 4. Composition dependence of the Curie temperature, *T*<sub>C</sub>. observed when the magnetic field is applied to the [100] and [001] directions, respectively, reflecting the tetragonal symmetry of the crystals. These results indicate that the direction, suggesting the existence of a large anisotropy easy and hard directions of magnetization are in the [100]



Fig. 5. Magnetic-field dependence of magnetization measured for specimens with  $x=0$ , 0.047, and 0.12 at (a) 5 K and (b) 300 K by applying a magnetic field parallel to the three principal directions of [100], [110] and [001].



Fig. 6. Al content dependence of saturation magnetization  $M_s$ .  $M_s$  was determined from the *M*(*H*) curve in the [100] direction at 5 K and 300 K.



magnetic field of 10 kOe at 300 K. present stage.



Fig. 8. Temperature dependence of magnetization measured for specimens of  $x=0$ , 0.047 and 0.12 under a magnetic field of 10 kOe applied parallel to the [100], [110] and [001] directions.

under a magnetic field of 10 kOe applied parallel to the [100], [110] and [001] directions. Magnetization in the [100] direction tends to decrease for all the specimens with increasing temperature, while there is little change in the magnetization in other directions. The magnitude of magnetization in each direction is always in the sequence  $M_{100} > M_{110} \gg M_{001}$ , where  $M_{100}$ ,  $M_{110}$  and  $M_{001}$  are the magnetization in the [100], [110] and [001] directions, respectively. This suggests that the easy direction of magnetization is always in the [100] direction and does not change at temperatures between 5 K and 300 K. Fig. 9 shows coercive field  $_M H_c$  determined from  $M(H)$  curves measured for specimens of  $x=0$ , 0.047 and 0.12 in the [110] direction at 5 K. The coercive field  $_{\text{M}}H_c$  increases with A1 substitution. This may be due to an enhancement of the anisotropy field or a pinning of the magnetic domain Fig. 7. Angular dependence of magnetization measured for specimens wall by centers introduced by Al substitution. However, with  $x=0$ , 0.047 and 0.12 in the (a) (100) and (b) (001) planes under a the exact reason of the increase in  $_MH_c$  is not clear at the



was investigated by means of magnetization measure-<br>lies in the (001) plane (or basal plane). This is consistent ments. In general, the magnetocrystalline anisotropy with the results of magnetization measurements. In generenergy of a tetragonal crystal is represented by al, the magnetocrystalline anisotropy of rare earth com-

$$
E_{a} = K_0 + K_1 \sin^2 \theta + K_2 \sin^4 \theta + K_3 \sin^4 \theta \cos 4\varphi
$$
 (1)

$$
E_{a} = K_0 + K_1 \sin^2 \theta + K_2 \sin^4 \theta \tag{2}
$$

system is given by the sum of the Zeeman energy and the anisotropy energy denoted by Eq. (2) and is then expressed as  $E=-M_s \cdot H + E_a$ , where  $-M_s \cdot H$  is Zeeman energy. When the spontaneous magnetization  $M<sub>s</sub>$  lies at an angle  $\theta$ from the [001] direction, the magnetization *M* observed in the [001] direction is given by  $M=M<sub>s</sub>cos \theta$ , and *E* is further expressed by

$$
E = -MsH\cos\theta + K_0 + K_1\sin^2\theta + K_2\sin^4\theta
$$
 (3)

At the equilibrium state,  $M<sub>s</sub>$  lies in a direction where  $\partial E/\partial \theta = 0$  is satisfied, and, in this case, the formula

$$
M_s H \sin \theta + 2K_1 \sin \theta \cos \theta + 4K_2 \sin^3 \theta \cos \theta = 0 \tag{4}
$$

is derived. When cos  $\theta = M/M_s$  is substituted into Eq. (4), the relation

$$
\frac{H}{M} = \left(\frac{4K_2}{M_s^4}\right)M^2 - \frac{2K_1 + 4K_2}{M_s^2}
$$
\n(5)

is obtained. This formula indicates that when the mag-

netization curve is measured along the [001] direction and  $H/M$  is plotted as a function of  $M^2$ , the  $H/M$  has linear  $M^2$ dependence [13]. Therefore, the slope and the ordinate intercept of the straight line fitted to the data at larger  $M^2$  give  $4K_2/M_s^4$  and  $-(2K_1+4K_2)/M_s^2$ , respectively, and then the anisotropy constants  $K_1$  and  $K_2$  can be calculated using saturation magnetization  $M_s$  obtained by magnetization measurements. The magnetocrystalline anisotropy constants  $K_1$  and  $K_2$  determined by magnetization measurements are shown in Fig. 10 as a function of Al content x. The magnitude of both  $K_1$  and  $K_2$  increases when a small amount of Al is substituted for Fe. However, it decreases with further Al substitution. It is well accepted that the easy direction of magnetization of the tetragonal crystal is determined by  $K_1 + 2K_2$  when  $K_1 < 0$ . When *K*<sub>1</sub> + 2*K*<sub>2</sub> < 0 is satisfied, the easy direction lies in the (001) plane (001) plane (or c plane), while when  $K_1 + 2K_2 > 0$ , the easy direction at 5 K. plane (or *c* plane), while when  $K_1 + 2K_2 > 0$ , the easy direction lies on the surface of a cone with a half-cone 3.3. *Magnetocrystalline anisotropy* sin<sup>-1</sup>( $-K_1/2K_2$ )<sup>1/2</sup>. As shown in Fig. 10,  $K_1 + 2K_2$  has negative values for all the specimens investigated in this The effect of Al substitution on the anisotropy of  $SmFe<sub>7</sub>$  study, indicating that the easy direction of magnetization pounds is influenced by the configuration of the 4f-orbital of the rare-earth ion (hereafter referred to as  $R^{3+}$ ), and the where  $K_i$  ( $i = 0-3$ ),  $\theta$  and  $\varphi$  are the tetragonal anisotropy<br>configuration of the orbital is determined by the geometric<br>constants, the angle between the [001] direction and<br>spontaneous magnetization  $M_s$ , and the



stants  $K_1$ ,  $K_2$ , and  $K_1 + 2K_2$  determined by magnetization measurements at 300 K

moment of iron interacts with the moment of  $Sm^{3+}$  and Private School Promotion Foundation and a Grant-in-Aid then aligns along the direction of the Sm<sup>3+</sup> moment. This for Scientific Research from the Ministry of Educat may explain why the spontaneous magnetization of  $SmFe<sub>7</sub>$  Science, Sports and Culture, Japan. lies in the (001) plane. The magnitude of  $K_1 + 2K_2$ decreases with a higher Al substitution and becomes closer to zero. Therefore, for further Al substitution, the sign of **References**  $K_1 + 2K_2$  may change to positive, and the easy direction of magnetization may tilt out of the basal plane.

 $\text{Sm(Fe}_{1-x}\text{Al}_x)$ <sub>7</sub> ( $x=0$ , 0.047, 0.07 and 0.12) crystals (1996) 4609.<br>
(5) H. Samata, Y. Satoh, Y. Nagata, T. Uchida, M. Kai, M.D. Lan, Jpn. were grown by the self-flux method, and their crystallo- [5] H. Samata, Y. Satoh, Y. Nagata, T. Appl. Phys. 36 (1997) L476. graphic and magnetic properties were studied. SmFe<sub>7-x</sub>Al<sub>x</sub><br>has a tetragonal structure of the space group  $P4_2/mnm$ , and<br>aluminum substitutes into the iron site. This structure has a<br>aluminum substitutes into the iron sit remarkable resemblance to that of  $Nd_2Fe_{14}B$  except that Appl. Phys. 57 (1985) 4094.<br>
The Durie temperature  $T_{c}$ . [8] H. Hiroyoshi, H. Yamauchi, Y. Yamayuchi, H. Yamamoto, Y. the boron sites are vacant. The Curie temperature,  $T_c$ , [8] H. Hiroyoshi, H. Yamauchi, Y. Yamaguchi, H. Yamamoto, Y.<br>
increases for low Al substitution in spite of there being<br>
little change in saturation magnetization both *T<sub>C</sub>* and *M<sub>s</sub>* decrease for a higher Al substitution. All [10] H. Kato, J. Shiomi, T. Koide, T. Iriyama, M. Yamada, Y. Nakagawa, the specimens have negative  $K_1$  and positive  $K_2$  and satisfy J. Alloys Compd. 222 (1995) 62.<br>  $K_1 + 2K_2 < 0$ . Therefore, the easy axis of magnetization is [11] Fu-ming Yang, Xin-wen Li, N. Tang, Jian-li Wang, Lu Zhong  $K_1 + 2K_2 < 0$ . Therefore, the easy axis of magnetization is [11] Fu-ming Yang, Xin-wen Li, N. Tang, Jian-li Wang, Lu Zhong-hua, parallel to the [100] direction. Although the magnitude of  $K_1 + 2K_2$  decreases and becomes increasing Al content, substituting aluminum seems to be Press, New York, 1960, p. 256. ineffective to change the easy axis from the basal plane to [13] W. Sucksmith, J.E. Thompson, Proc. Roy. Soc. A225 (1954) 362. the *c*-axis.

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